

MARMORINO

BY PRATTA EXCLUSIVE

FLOOR

Seamless system for the decoration of walls and floors









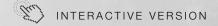


















CONTENTS



MAIN CHARACHTERISTICS	4
SCOPE OF APPLICATION FOR THE MARMORINO X FLOOR SYSTEM	5
LIVING SPACES	5
FURNITURE AND ARCHITECTURAL ACCESSORIES	6
SURFACES FOR APPLICATION OF THE MARMORINO X FLOOR SYSTEM	7
BASIC REQUIREMENTS FOR APPLICATION OF THE MARMORINO X FLOOR SYSTEM	8
MAIN SYSTEM OF MARMORINO X FLOOR	9
COMPONENTS OF THE MARMORINO X FLOOR SYSTEM	.10
PREPARATION MATERIALS	10
BASIC DECORATIVE	10
PROTECTIVE FINISHES	11
ADDITIONAL DECORATIVE FINISHES	11

SYSTEM SOLUTIONS OF THE MARMORINO X FLOOR	1
FLOORSWALLS AND CEILINGSFURNITURE DECOR ELEMENTS	1
APPLICATION AND USE OF MARMORINO X FLOOR SYSTEM MATERIALS	1
SURFACE PREPARATION DECORATIVE BASE MARMORINO X FLOOR COARSE	
DECORATIVE BASE MARMORINO X FLOOR MEDIUM DECORATIVE BASE MARMORINO X FLOOR FINE	10
FINISHES	
AVERAGE CONSUMPTION OF MATERIALS	
MAIN CHARACTERISTICS	19
MARMORINO X FLOOR COLOR SYSTEN	20



MAIN CHARACHTERISTICS





MARMORINO X FLOOR – FLOOR is a mineral micro-cement coating for finishing vertical and horizontal surfaces in interiors and exteriors: walls, floors, furniture, building facades or architectural elements, etc.

The system allows to create a seamless and durable monolithic surface with a wide range of texture solutions: architectural concrete, porous cement surface, natural travertine stone, marble, granite, wood or simply a smooth monochrome surface.

The MARMORINO X FLOOR system has a huge range of possibilities for tinting in various colors and shades, in accordance with modern trends in architecture: The tinting program supports PCS (PRATTA COLOR SYSTEM), RAL or NCS systems.

The MARMORINO X FLOOR system can be used so for new prepared surfaces, as for areas of reconstruction or restoration of old horizontal and vertical surfaces, overlapping existing coatings. The MARMORINO X FLOOR system compatible with any type of floor heating system.

For professional applicators, artists and designers, the MARMORINO X FLOOR system included a special protective varnishes, which allows to introduce additional aesthetic individualization in Your design. A special protective varnish in the system provides high resistance to abrasion during pedestrian traffic on the surface, to water and liquid substances, common household items.















SCOPE OF APPLICATION FOR THE MARMORINO X FLOOR SYSTEM





LIVING SPACES:

The MARMORINO X FLOOR system is suitable for finishing floors and walls in residential areas such as kitchens, living rooms, bathrooms, laundries, as well as for areas with high humidity.



COMMERCIAL AND PUBLIC AREAS:

The MARMORINO X FLOOR system is suitable for finishing floors, walls and other architectural elements in commercial public spaces with medium traffic, such as public areas in residential and commercial buildings, offices, shopping centers, beauty boutiques, hotels, clinics, schools etc. The system is ideal for rooms with special requirements for easy cleaning and good resistance to water, food or beverage stains.



MARMORINO X FLOOR is not recommended for floors in areas with high traffic (industrial plants, warehouses and wholesale supermarkets)







SCOPE OF APPLICATION FOR THE MARMORINO X FLOOR SYSTEM





EXTERIORS:

The MARMORINO X FLOOR system is suitable for finishing and decorating outdoor surfaces within living spaces that are partially exposed to atmospheric factors, such as terraces, open balconies, loggias and other areas adjacent to the house.



FURNITURE AND ARCHITECTURAL ACCESSORIES:

The MARMORINO X FLOOR system is suitable for the realization of architectural elements and furniture in individual style for the private or commercial sector. Excludes surfaces for intensive professional use, such as kitchen tabletops.



MARMORINO X FLOOR system has wide range of possibilities, accordingly this document included a scheme of all systems for application (pages 15-18). For more information contact our technical service please.







SURFACES FOR APPLICATION OF THE MARMORINO X FLOOR SYSTEM



CAN BE APPLIED ON:



- Concrete surface.
- Floor screed.
- Self-leveling floor.
- Surfaces covered with ceramic, porcelain or mosaic tiles, properly prepared before.
- Natural stone surfaces, restored or new.
- New and old waterborne plasters.
- Mineral decorative plasters.
- Putties and plasterboard surfaces (vertical).
- Solid wood (not floor)
- Furniture elements made of MDF (Medium-density fiberboard)

CANNOT BE APPLIED ON:

- Traditional parquet
- Linoleum
- Wood laminate
- Glass surfaces
- Wet surfaces or with internal water recirculation
- On ceramic bathware products and other similar products.





MARMORINO X FLOOR systems cannot be used in loading and unloading areas, where using forklifts, pallet trucks and other similar machines.









BASIC REQUIREMENTS FOR APPLICATION OF THE MARMORINO X FLOOR SYSTEM





The surface must be clean, dry, solid, free from: salt deposits or wet, wax, oil and dust.

Before applied on a heated screed (underfloor heating system), make sure that all necessary tests have been carried out before applying the MARMORINO X FLOOR system in order to avoid further condensation, cracks or damage on the surface that are not associated with the use of the MARMORINO X FLOOR system.

In the shower without a ceramic basis, do not forget to create a slope to allow water to drain into the sewer.

Dynamic connections must be free in order to damp any structural movements that may appear.







MAIN SYSTEM OF MARMORINO X FLOOR



CATEGORIES OF MATERIALS IN THE SYSTEM:

MARMORINO X FLOOR consists of 3 categories of products, which have different functions and have a different nature of origin, but are fundamental to the overall system, which will ensure an aesthetically valuable and high-quality result. Materials together in system provides the possibility of achieving different aesthetic effects and guarantees maximum durability of the coating.







COMPONENTS OF THE MARMORINO X FLOOR SYSTEM



PREPARATION MATERIALS:



- PRIMER NORMAL acrylic based concentrated impregnation primer. We recommend to read the technical data sheet of the product, before use.
- FONDO A CALCE high coverage primer for mineral decorative coatings based on natural hydrated lime. We recommend to read the technical data sheet of the product, before use.

BASIC DECORATIVE:



Bi-component decorative plaster in paste for application with a trowel or spatula. Mineral based with top quality concrete fillers. Can be tinted in various colors according to the tintometric system PCS (PRATTA COLOR **SYSTEM)**. It is a decorative product whith a very low VOC content.

- MARMORINO X FLOOR Coarse / Medium / Fine pasty mixture in a plastic bucket, additional part for mixing with Component B (MF).
- Component B (MF) dry micro-cement compound in a plastic bucket a separate part to be added to MARMORINO X FLOOR Coarse / Medium / Fine.







COMPONENTS OF THE MARMORINO X FLOOR SYSTEM



PROTECTIVE FINISHES:

- VETRIFICANTE POLIURETHANICO 1:1 diluted with water by 100% of POLIURETHANIC VARNISH for impregnation that binds decorative coating with a protective varnish VETRIFICANTE POLIURETHANICO. It saturate and consolidate surface decorated with the MARMORINO X FLOOR microcement system.
- VETRIFICANTE POLIURETHANICO (component A) Mono component water-based polyurethane protective varnish, does not turn yellow over time. After drying, the varnish provides the surface with increased mechanical abrasion resistance and micro scratches, along with excellent chemical resistance. There are three types: glossy, matte and satin. We recommend to read the technical data sheet of the product, before use.

The VETRIFICANTE POLIURETHANICO varnish, thanks to their technical characteristics, providing a high deepness of transparency and a special natural effect. The varnish can also be used for the treatment of traditional wooden parquet.

• UMBRELLA - Siloxane-based interior and exterior protective coating for mineral and cement systems, concrete elements and natural stone. It is not protective coating for floors.

ADDITIONAL DECORATIVE FINISHES:

If there are special design requirements, the MARMORINO X FLOOR system can be used with some decorative finishes from the general line of PRATTA Exclusive materials.

For example: METALLINE, FANTASIA, CERATO, VELATURA, etc.



Additional decorative finishes should be applied after using VETRIFICANTE POLIURETHANICO 1:1 binder and before varnishing with VETREFICANTE POLIURETHANICO







SYSTEM SOLUTIONS OF THE MARMORINO X FLOOR



Steps	Components of system	Floors		
		Standard floor screedsConcreteSelf-leveling floorsMineral conglomerates	 Ceramic tiled surfaces Natural or Reconstituted stone Epoxy and or Polyurethane surfaces 	Metal stairs prepared for painting
N O	Primer Normal	2 coats	2 coats	X
PREPARATION	Fondo A Calce	X	X	X
9	Fiberglass mesh (resistant to alkalis)	1 coat	1 coat	X
3ATIVE	Marmorino X Floor Coarce A+B system	1 coat	X	X
BASIC DECORATIVE	Marmorino X Floor Medium A+B system	1 coat	2 coats	2 coats
BASIC	Marmorino X Floor Fine A+B system	2 coats	2 coats	2 coats
FINISH	1 Verificante Poliurethanico (Preparation)	Dilution of 70-100% - 1-2 layers	Dilution of 70-100% - 1-2 layers	Dilution of 70-100% - 1-2 layers
正	2 Verificante Poliurethanico (Finish)	Undiluted - 3 layers	Undiluted - 3 layers	Undiluted - 3 layers





SYSTEM SOLUTIONS OF THE MARMORINO X FLOOR



Steps	Components of system	Walls and Ceilings		Furniture	
		Monolithic Concrete Structures	 Surfaces prepared with Cement-Sand Plasters (rough preparation) 	The surfaces prepared for painting (finishing preparations)	Facades and table top from MDF (waterproof)ChipboardWooden
NO.	Primer Normal	2 coats	2 coats	2 coats	2 coats
PREPARATION	Fondo A Calce	1 coat	1 coat	1 coat	1 coat
PRE	Fiberglass mesh (resistant to alkalis)	1 coat	1 coat	X	X
3ATIVE	Marmorino X Floor Coarce A+B system	X	Х	X	X
DECORATIVE	Marmorino X Floor Medium A+B system	2 coats	1 coat	1 coat	1 coat
BASIC	Marmorino X Floor Fine A+B system	2 coats	2 coats	2 coats	2 coats
FINISH	Verificante Poliurethanico	Undiluted - 3 layers	Undiluted - 3 layers	Undiluted - 3 layers	Undiluted - 3 layers
Z Z	Umbrella	1-2 layers	1-2 layers	1-2 layers	1-2 layers







SURFACE PREPARATION:

Apply special acrylic primer-impregnation PRIMER NORMAL to remove dust and fix the surface. Apply the mixture with a paint roller on a clean and dry surface, diluting it with water in a ratio of 1: 5 - 1: 8 in 2 coats. We recommend to read the technical data sheet of the product, before use.

For old surfaces or where there is risk of occurrence of cracks, recommend to put into the system to use Fiberglass mesh resistant to alkalis (size 5x5 mm cell). The mesh is used after application of first layer and before application the second layer of MARMORINO X FLOOR Coarse or Medium.







DECORATIVE BASE

MARMORINO X FLOOR COARSE

Proportions:

Coloring:



	Zo Ng MALIMOTATO X 1 Zoott Govarioz (compenent Ny 1 1 Ng Gottiponent B (M1)
Mixing:	Components A and B should be mixed before use ONLY. For getting mortar, add 4 kg of dry component
	B (MF) to each 20 kg pack of MARMORINO X FLOOR COARSE (component A). Add Component B
	(MF) powder gradually, stirring with mixer machine the liquid MARMORINO X FLOOR COARSE mixture
	(component A). After preparation of the mortar possible dilution with water up to 5% (1.2 L).

20 kg MARMORINO X FLOOR COARSE (component A) + 4 kg Component B (ME)

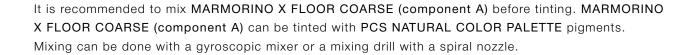


Mixing time:	After mixing the components, the mortar should be stirring for another 3 minutes. The mixture should be
	a homogeneous, thixotropic solution without lumps.



Period for application after during 240 minutes mixing:







Application: Apply MARMORINO X FLOOR COARSE covering the entire surface using a stainless steel trowel. The

quartz granulates in the mixture acts as a layer thickness regulator. After completing 1 coat, leave the surface to dry for 12-24 hours.









DECORATIVE BASE

MARMORINO X FLOOR MEDIUM



Proportions:	20 KF MARMORINO X FLOOR MEDIUM (component A) + 4 KF Component B (MF)
Mixing:	Components A and B should be mixed before use ONLY. For getting mortar, add 4 kg of dry component
	B (MF) to each 20 kg pack of MARMORINO X FLOOR MEDIUM (component A). Add Component B
	(MF) powder gradually, stirring with mixer machine the liquid MARMORINO X FLOOR MEDIUM mixture
	(component A). After preparation of the mortar possible dilution with water up to 5% (1.2 L).



Mixing time:	After mixing the components, the mortar should be stirring for another 3 minutes.
	The mixture should be a homogeneous, thixotropic solution without lumps.
Period for application	during 240 minutes
after mixing:	
Coloring:	It is recommended to mix MARMORINO X FLOOR MEDIUM (component A) before tinting. MARMORINO
	X FLOOR MEDIUM (component A) can be tinted with PCS NATURAL COLOR PALETTE pigments.
	Mixing can be done with a gyroscopic mixer or a mixing drill with a spiral nozzle.
Application:	Using a stainless steel trowel, apply a layer of MARMORINO X FLOOR MEDIUM with the same





application technique as the classic Venetian plaster. Apply with a trowel, smoothing the surface as much as possible. Drying time: 12-24 hours.









DECORATIVE BASE

MARMORINO X FLOOR FINE

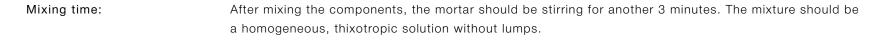
Coloring:

Application:



Proportions:	18 кг MARMORINO X FLOOR FINE (component A) + 5,4 кг Component B (MF)
Mixing:	Components A and B should be mixed before use ONLY. For getting mortar, add 5,4 kg of dry
	component B (MF) to each 18 kg pack of MARMORINO X FLOOR FINE (component A). Add Component
	B (MF) powder gradually, stirring with mixer machine the liquid MARMORINO X FLOOR FINE mixture
	(component A). After preparation of the mortar possible dilution with water up to 5% (1.2 L).











It is recommended to mix MARMORINO X FLOOR FINE (component A) before tinting. MARMORINO X FLOOR FINE (component A) can be tinted with PCS NATURAL COLOR PALETTE pigments. Mixing can be done with a gyroscopic mixer or a mixing drill with a spiral nozzle.



MARMORINO X FLOOR FINE should be applied with a trowel, flattening and smoothing the surface. Final coating with small grain can be applied in one or two layers, depending on the intended effect. Drying time between coats: 6-8 hours. Total drying time: 12-24 hours.



It is recommended to finish each work with the same lot of product each time. If different batches of product are used, it is recommended to mix the lots to avoid slight differences in shades. If the use of a different lots is unavoidable, do not allow the coatings to be mixed together. For the application of microcement coatings recommended to use plastic trowels.











FINISHES:

protective varnish system - VETRIFICANTE POLIURETHANICO

VETRIFICANTE

Transparent diluted with water by 100% of POLIURETHANIC VARNISH mixture specially to consolidate and POLIURETHANICO 1:1 reinforce surfaces decorated with MARMORINO X FLOOR system. The mixture must be applied before using of VETRIFICANTE POLIURETHANICO protective clear coat.

> It is recommended to apply the mixture with a roller. The first and second coats should be rolled randomly, covering the whole surface. Drying time between coats: 1-2 hours. Full drying time: 6-8 hours.



VETRIFICANTE POLIURETHANICO

Water-based polyurethan varnish, UV-resistant (does not turn yellow) and chemically resistant.

After proper drying the lacquer provides increased mechanical abrasion resistance.

VETRIFICANTE POLIURETHANICO is available in three types: Glossy, Satin and Matt finishes.



VETRIFICANTE POLIURETHANICO

Bi-Component

VETRIFICANTE POLIURETHANICO is ready for use. It is recommended to apply VETRIFICANTE POLIURETHANICO varnish with a special roller. The first and second coats should be rolled randomly, covering the whole surface.

Drying time between coats: 6-8 hours. Full drying time: 24 hours. Before use we recommend to read the technical data sheet of the product. The product may be diluted with water by 5%







AVERAGE CONSUMPTION OF MATERIALS MAIN CHARACTERISTICS



AVERAGE
CONSUMPTION
OF MATERIALS:

PRIMER NORMAL:	1 Lt. / 70-90 m² per 2 layers
MARMORINO X FLOOR COARSE:	1 kg / 0,3-0,4 m ² per 1 layer, taking into account using of the fiberglass mesh (Defects of surface influence to increasing of material's consumption)
MARMORINO X FLOOR MEDIUM:	1 kg / 0,5-0,7 m² per 1 layer
MARMORINO X FLOOR FINE:	1 kg / 1-1,2 m ² per 2 layers
VETRIFICANTE POLIURETHANICO 1:1:	1 Lt. / 6-8 m² per 2 layers
VETRIFICANTE POLIURETHANICO:	1 Lt. / 8-10 m^2 per 2 layers (is the same for both MONO and Bi-component).

MAIN CHARACTERISTICS:

Temperature:	22-25°C (not less then 15°C) at normal environmental humidity conditions <75%
Compressive strength:	<20МПа
Walking use:	12-24 hours after the protective varnish is completely dry
Regular Using:	After 24 days
Minimal thickness of the system MARMORINO X FLOOR:	3-5 mm.









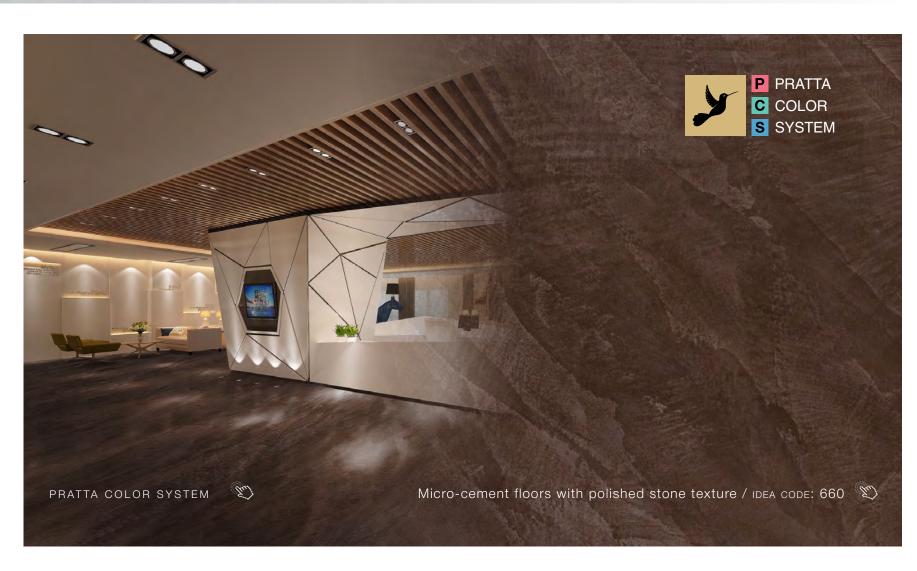










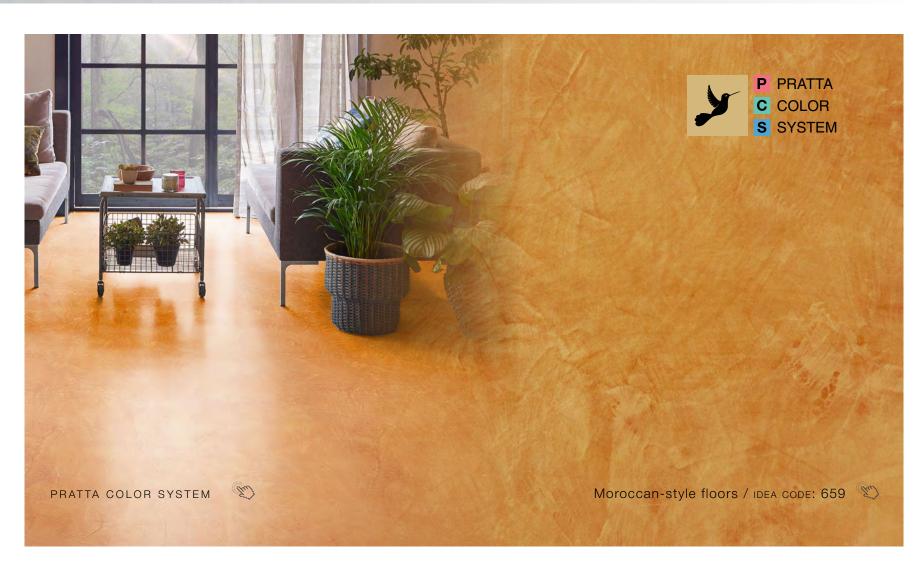






























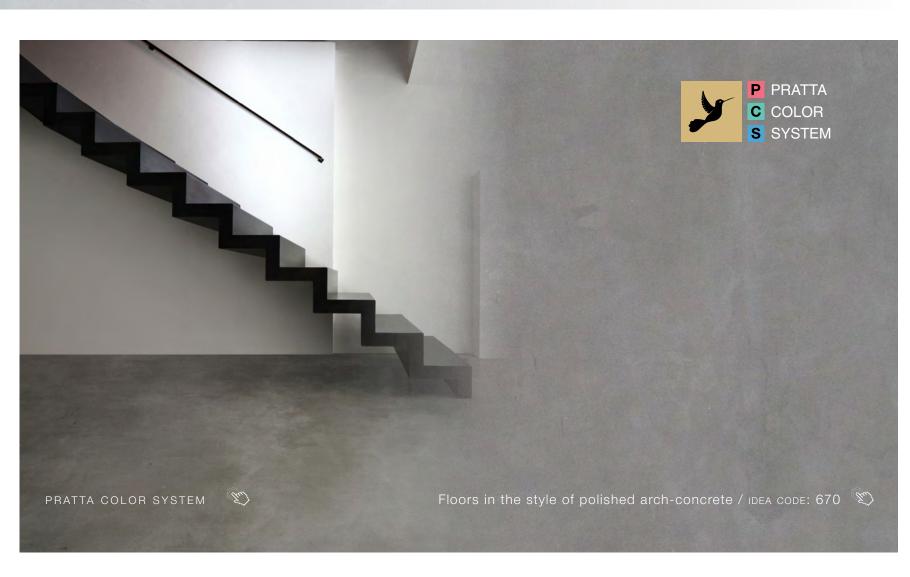












































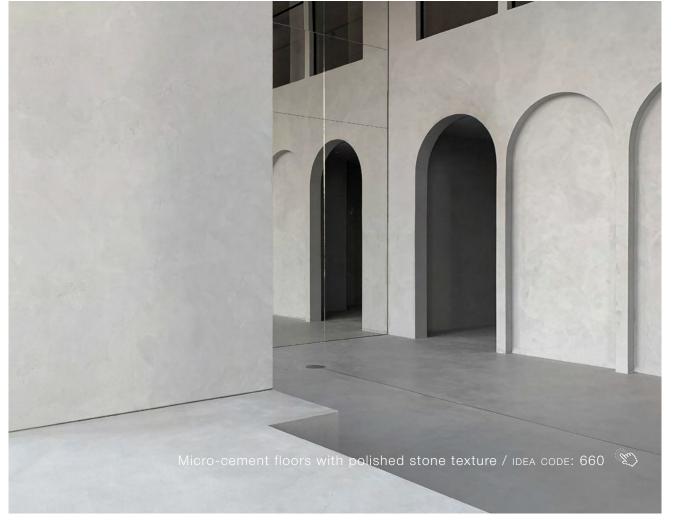






























































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